

## GUIDELINES FOR POLYPROPYLENE GEOTEXTILES CHEMICAL RESISTANCE

Polypropylene resin is the most common polymer used in the manufacturing of geotextiles. In fact, more than 85% of the geotextiles manufactured in the world are made from polypropylene fibers. Polypropylene is highly resistant to mechanical abuse and chemical attack. Polypropylene is stable within a pH range of 2 through 13 making it one of the most stable polymers available for geotextile application today. Most of the geotextiles produced from polypropylene fibers are UV stabilized using a proprietary chemical stabilization package.

This is intended to provide general guidelines on the possible utilization of polypropylene geotextiles for the conveyance of fluids

- at temperatures up to 100 °C.
- in the absence of internal pressure and external mechanical stress.

The following table has been extracted from ISO/DATA 5-1978.

Table - Fluids considered as conveyable without pressure up to 100 C in polypropylene not subjected to mechanical stress.

CHEMICAL OR PRODUCT	CONCENTRATION
Ammonium metaphosphate	Sat. sol.
Ammonium nitrate	Sat. sol.
Ammonium sulphate	Sat. sol.
Amyl alcohol	100%
Barium carbonate	Sat. sol.
Barium chloride	Sat. sol.
Barium hydroxide	Sat. sol.
Barium sulphate	Sat. sol.
Calcium carbonate	Sat. sol.
Calcium chloride	Sat. sol.
Citric acid	10%
Copper (11) nitrate	30%
Distilled water	100%
Ethyl alcohol	Up to 95%
Ethylene glycol	100%
Fructose	Sol.
Fruit juice	

Glucose 20%  
Glycerine 100%

**CHEMICAL OR PRODUCT**

**CONCENTRATION**

Hydrochloric acid From 2% to 7%

Isopropyl alcohol 100%

Linseed oil

Magnesium carbonate Sat. sol.  
Milk

Phosphoric acid Up to 85%  
Potassium hydroxide Up to 50%

Sea water  
Silicone oil  
Sodium acetate Sat. sol.  
Sodium chloride 10%  
Sodium dichromate Sat. sol.  
Sodium hydrogen carbonate Sat. sol.  
Sodium hydroxide 1%  
Sodium hydroxide 60%  
Sodium phosphate (neutral) Sat. sol.  
Sodium sulphite 40%  
Sulphuric acid Up to 10%

Water brackish, mineral, potable

Polymers	Polypropylene*	Polyethylene*	Polyester*
<b>Properties</b>			
Resistance against			
Acids, diluted	excellent	excellent	good
Acids, concentrated	requires assess	requires assess	not achieved
Alkali, diluted	excellent	good	requires assess.
Alkali, concentrated	requires assess.	requires assess.	not advised.
Microorganisms	very good	very good	very good
Hydrolysis (Humidity and high temperature)	excellent	excellent	not advised
Sunlight	good	very good	good

\*U.V. stabilized